



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

URGENT
ship 2/10/2

D5422-3
Job Sheet 172497



Part No: D5422-3

Job Qty: ~~20~~ ea
10

Part Name: Latch Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 2/21/18

Description:

Type: SOLD

PRELIMINARY ISSUE

Note: D5422 REV.A IPP REV:A 18.09.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/20/18	0.00	0.00	Start Up Waterjet		on 18/02/21
100	Waterjet	20 pcs		2/20/18	0.00	1.00	Waterjet1		on 18/02/21
120	QC	20 pcs		2/20/18	0.00	0.00	QC8		9-88
130	Brake NC	20 pcs		2/20/18	0.01	0.47	Brake NC 1		9-88
140	QC	20 pcs		2/20/18	0.00	0.00	QC5		18-2-23
142	Powdercoat	20 pcs		2/21/18	0.00	2.00	Powdercoat2		18-2-23
150	Packaging	20 pcs		2/21/18	0.00	0.00	Packaging3		FEB 26 2018
160	QC21-SA	20 Ea		2/21/18	0.00	0.00	QC21		FEB 26 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 130 - Form as per dwg

142 - START TIME: 11:15 OVEN TEMPERATURE: 400° FINISH TIME: 11:45

m. 138467.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.9000 sf (.045 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	20	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 9:23 AM dart.lacelle.linda

POSITIVE RECALL
EFFECTIVE 18-2-20 AUTH LD
RELEASED 18 DATE 18-2-26
© Rev A

143 QC3

DAS
38
9-88



Container No: S044102

Part: D5422-3

Job No: 172497

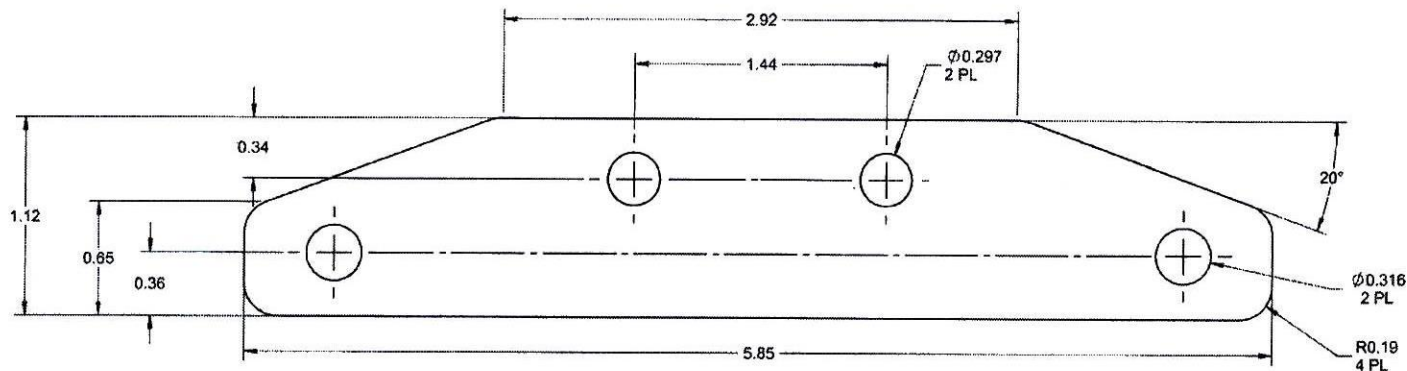
Serial No/Batch: S044102

Revision: D5422

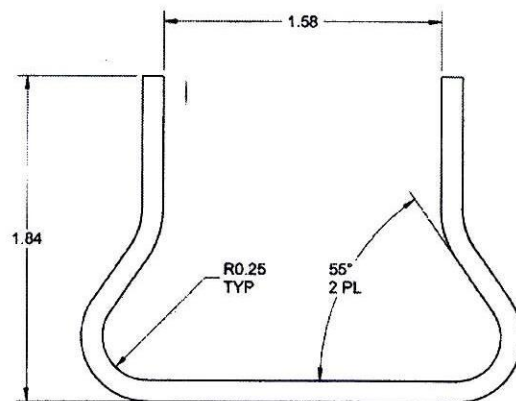
Inspector:

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

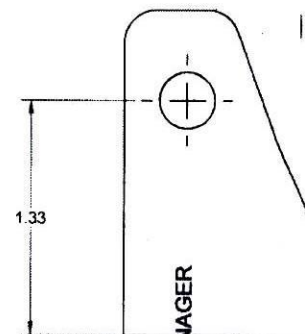
Date: 02/21/18



D5422-3F BRACKET
FLAT PATTERN



D5422-3 BRACKET
MAKE FROM D5422-3F



APPROVED BY DESIGN MANAGER

NOTES:

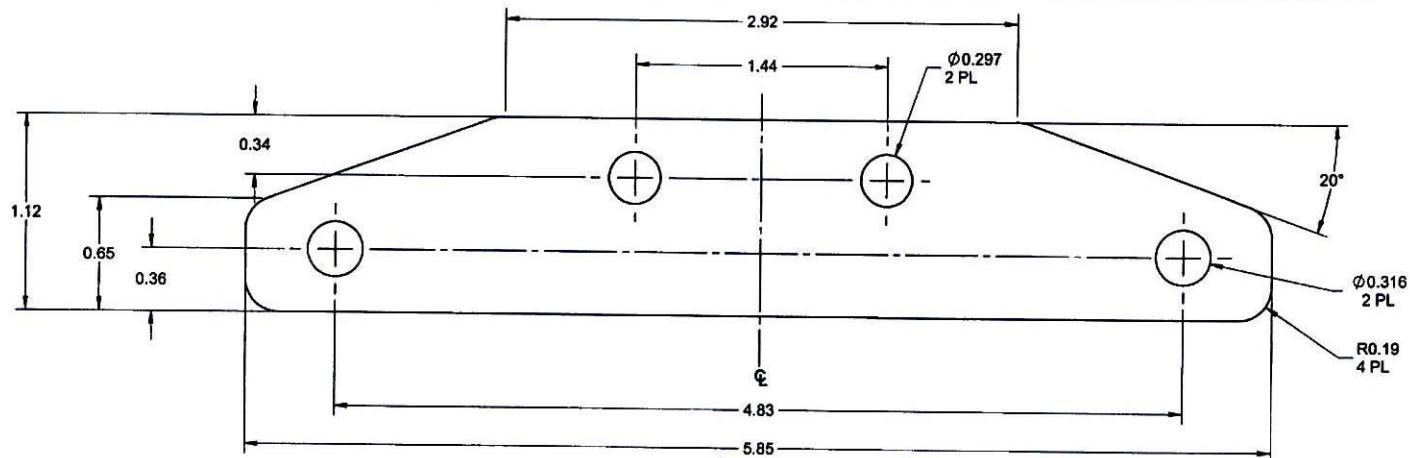
- 1) MATERIAL -3F: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) AFTER FORMING PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-3" PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

PRELIMINARY ISSUE

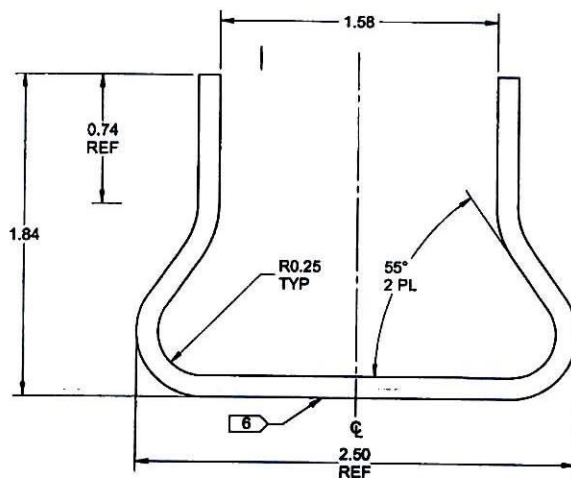
Rev. PAB

12/2/07

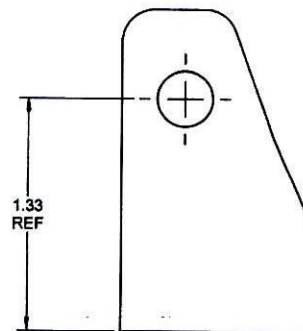
DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5422	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		BRACKET	NTS
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D5422-3F BRACKET
FLAT PATTERN



D5422-3 BRACKET
MAKE FROM D5422-3F



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RELEASED

2018 FEB 21 *47*

APPROVED

DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5422	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>47</i>	BRACKET	NTS
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